Prestige STEEL

Steel Brochure



Providing the most innovative steel products

2025 v5

ABOUT PRESTIGE STEEL

We specialize in handcrafted wrought iron doors. All of our products are hand forged, manufactured to work with the architectural style of your home. Our front entry iron doors are some of the highest quality, most elegant, and secure you'll find in the industry.



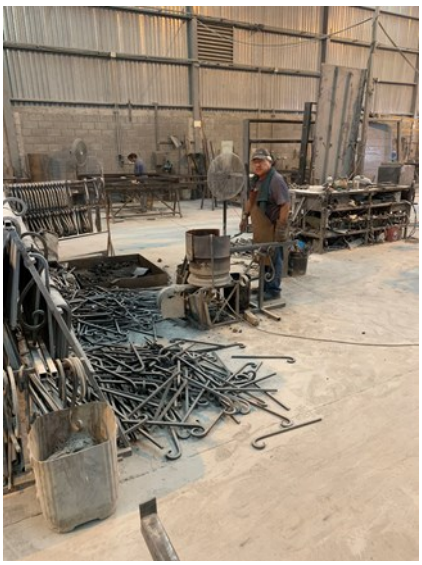
THE PLANT



Expansive warehouse space to accommodate orders



Orders preparing for shipment



Custom forgings and turnings for all orders

DETAILS

Whether you are choosing a traditional or contemporary design, the same attention to detail is applied to the finished product.



Fit

Our steel doors fit precisely, aligning with frames for smooth operation and effective sealing.



Finish

Special care is taken to ensure the look you envision lasts for years to come





Design

Every door we ship is completed to your design specifications



Quality Control

Every order is carefully inspected through a 30 point process

PRODUCT

We specialize in both modern and traditional decorative design, offering a unique blend of contemporary aesthetics and timeless craftsmanship. Each piece is hand-forged and meticulously crafted by skilled artisans, ensuring exceptional quality and character in every detail.



Bore Prep

Standard bore prep for common use locksets



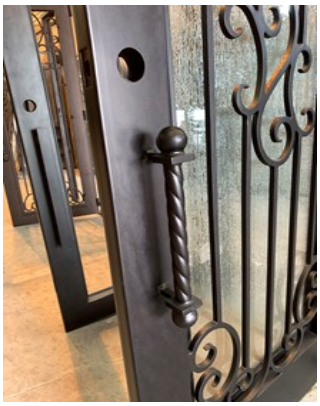
Jamb Prep

Through jamb prep for mechanical connection to the stud wall



Roller Catch

Units can be fitted for roller catches where appropriate



Pull Handles

Pull handles of all varieties are available

FINISHES

- **Black**
- **Primed**



Premium Door Finishing Process:

- Sandblasted and zinc-coated for superior rust re-sistance
- Four processes - multi-layer putty filling, polishing, and black primer application with inspection between each
- Custom color application followed by dual clear coat layers
- Final inspection
- Carefully packed for delivery

GLASS

Clear	Flemish
	
Reeded	**Satin**
	
Rain	**Cotswold**
	

- **All glass is tempered insulated units with bronze spacer**

STOCK STEEL PROGRAM



5-0 x 8-0
(actual size 63” x 96”)
6-0 x 8-0
(actual size 75” x 96”)

- 12 ga. Steel filled with foam
- 2” x 1-3/16” panel with 2” jamb
- Black compression weatherstrip
- 5/8” overall glass, wet glazed
- Hand forged



3-0 x 8-0
(actual size 39” x 96”)

Black-Inswing

6” Jamb width

Double bore (5-1/2” on center, 2-1/8” bore, 2-3/4” backset)

1 –3/16” TDL Bars - Barrel hinges with grease fitting

Through jamb installation with black plugs

GLASS OPTIONS

Clear glass is standard, satin and Flemish optional





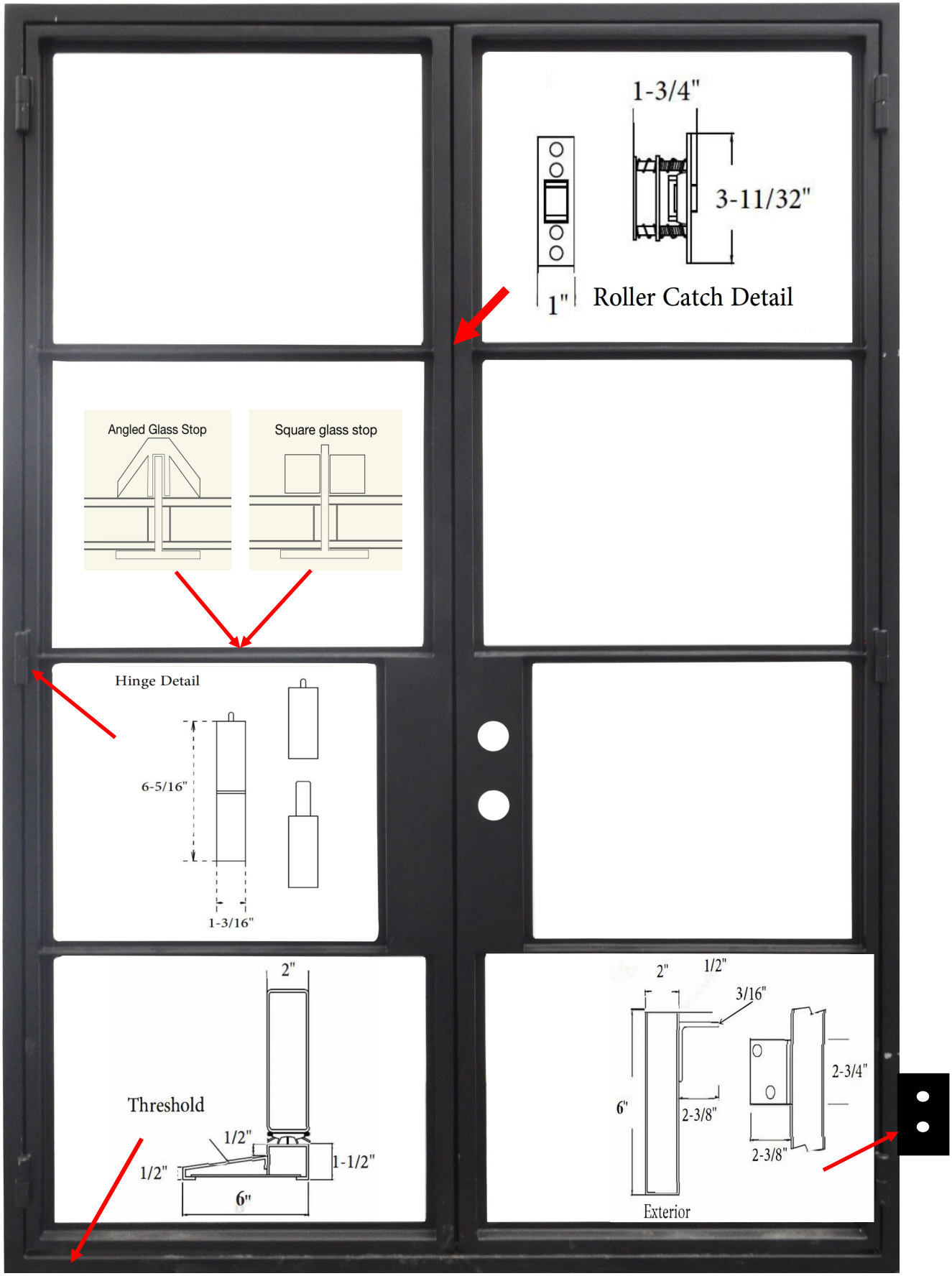


CUSTOM STEEL PROGRAM

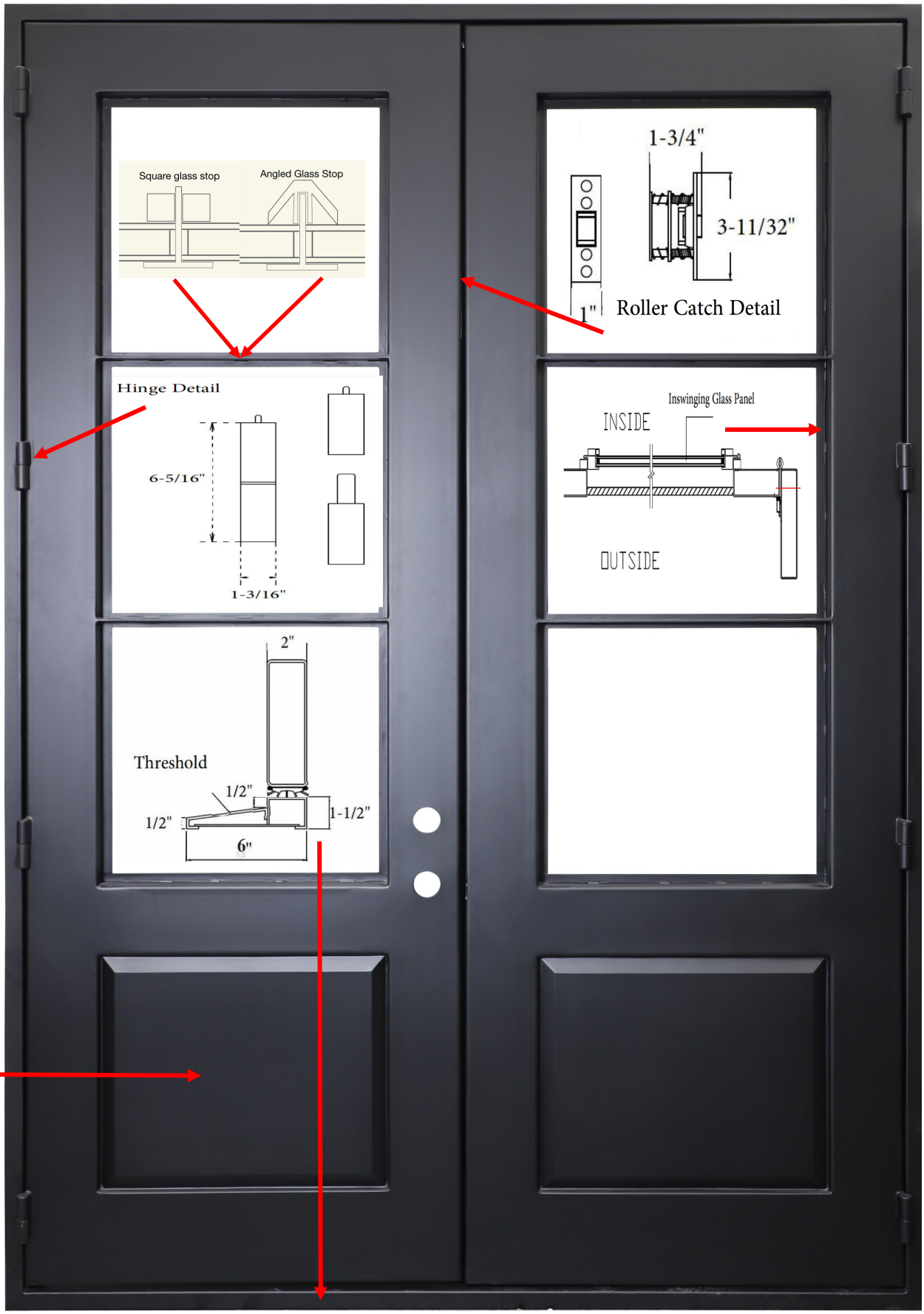


Steel	12 gauge-foam filled
Glazing	Wet glazed with internal glass stop
Glass Stop Options	• Square stop • Angled Stop (putty glaze style)
LowE Glass	VLT 72% / SHGC .56 / U .33
Divided Lite	TDL: 1-3/16" / SDL: 1"
Sill	• Inswing with dam • Outswing • ADA
Jamb	Standard is 6"
Pull Handle	Any style available
Install Method	• Through jamb anchors for 7/16" lag bolts • 2" mounting tabs set 1/2" setback for interior • Nail fin 1-1/4" setback, from exterior
Standard Prep	5-1/2" on center , 2-3/4" backset, 2-1/8" dia bore
Astragal	Edge mounted with head and foot bolts, top extension 72" from bottom of door. Strike plates provided by others to be surface mounted.
Seal	Door sweep and compression weatherstrip, included.
Profile	Corners of stile, rail and jamb are rolled, not broken, will not be sharp 90 degree corners.

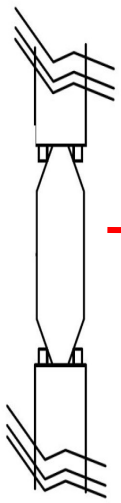
MODERN STEEL DOOR DETAILS



TRADITIONAL STEEL DOOR DETAILS



Raised Panel Detail



Pass-Through Windows

Bi-folding





Fold-Up





Awning





Standard Specifications and Options

Aluminum	Thermally broken available
Glazing	Wet glazed with internal glass stop
Glass Stop Options	• Square Stop • Angled Stop (putty glaze style)
LowE Glass	VLT 72% / SHGC .56 / U .33
Jamb	Extentions available
Hardware	Handles, latches and folding hardware
Install Method	• Through jamb anchors • 2" Mounting Tabs • Rigid Nailing fin
Screen	Retractable screens available

Warranty

General:
-5 Year Limited
Paint:
-1 Year Limited
Insulated Glass:
-5 Year Limited

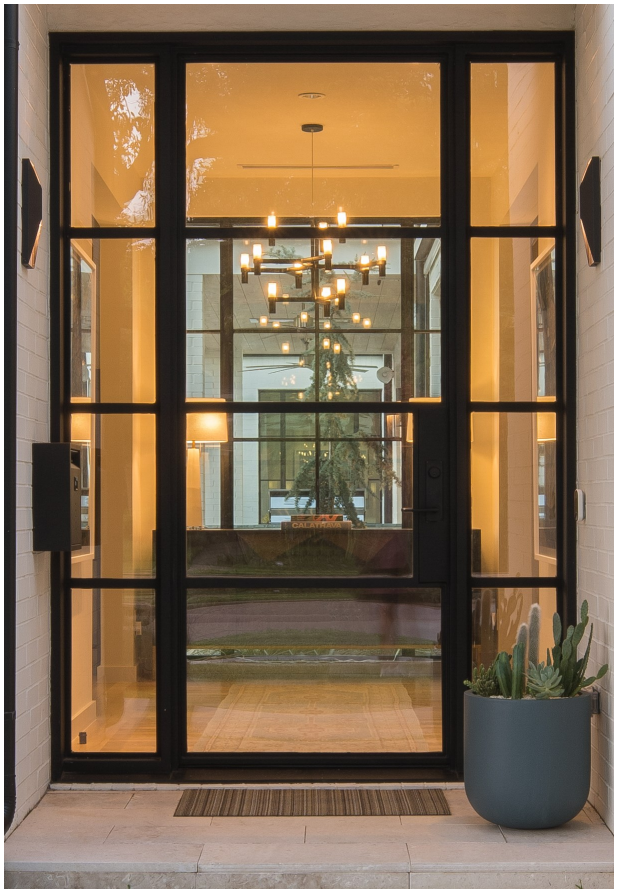
Lead Time

16-18 Weeks

from Deposit

INSPIRATION









Prestige
STEEL



Custom Doors and Door Units

Available for Quotes

WHOLESALE ONLY TO

Distributors and Dealers

Prestige Steel

12619 Wardline Rd.
Hammond, LA 70401
Office: (985) 340-0902 | Fax: (985) 340-0903
Email: Office@PrestigeSteel.com
Web: www.PrestigeSteel.com

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